

ALPIC – B HARDENER

Version Creation date
1.0 12/07/2024

Warning

Hazard statements:

H317 May cause an allergic skin reaction.

H332 Harmful if inhaled.

H335 May cause respiratory irritation.

Precautionary statements:

P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.

P280 Wear protective gloves.

P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
Call a POISON CENTER/ doctor if you feel unwell.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P362 + P364 Take off contaminated clothing and wash it before reuse.

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

Supplementary hazardous characteristics and labeling elements:

"As from 24 August 2023 adequate training is required before industrial or professional use."

2.3 Other hazards

In case of hypersensitivity of the respiratory tract (e.g. asthmatics and those who suffer from chronic bronchitis) it is inadvisable to work with the product.

Symptoms affecting the respiratory tract can also occur several hours after overexposure.

Dust, vapors and aerosols are the primary risk to the respiratory tract.

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Section 3: Composition / Information on Ingredients

Type of product: Mixture

3.2 Mixtures

aliphatic polyisocyanate prepolymer

Hazardous components

hexamethylene-1,6-diisocyanate homopolymer

Concentration [wt.-%]: ca. 100

EC-No.: 500-060-2

REACH Registration Number: 01-2119488934-20-0000

CAS-No.: 28182-81-2

Classification (1272/2008/CE): Acute Tox. 4 Inhalative H332 Skin Sens. 1 H317 STOT SE 3 H335 (Respiratory system)

ATE (inhalation, dust/mist): 1.5 mg/l

Hexamethylene diisocyanate, oligomerisation product (uretdione type)

Concentration [wt.-%]: ca. 38

EC-No.: 500-060-2

REACH Registration Number: 01-2119488177-26-0000

CAS-No.: 28182-81-2

Classification (1272/2008/CE): Acute Tox. 3 Inhalative H331 Skin Sens. 1 H317 STOT SE 3 H335 (Respiratory system)

ATE (inhalation, dust/mist): 0.5 mg/l

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isophorondiisocyanate Homopolymer
Concentration [wt.-%]: ca. 28
EC-No.: 500-125-5
REACH Registration Number: 01-2119488734-24-0002
CAS-No.: 53880-05-0
Classification (1272/2008/CE): Skin Sens. 1B H317 STOT SE 3 H335 (Respiratory system)

This contains:
hexamethylene-di-isocyanate
Concentration [wt.-%]: < 0.25
Index-No.: 615-011-00-1
REACH Registration Number: 01-2119457571-37-0000, 01-2119457571-37-0005, 01-2119457571-37-0006
CAS-No.: 822-06-0
Classification (1272/2008/CE): Acute Tox. 4 Oral H302 Acute Tox. 1 Inhalative H330 Skin Irrit. 2 H315 Eye Irrit. 2 H319 Resp. Sens. 1 H334 Skin Sens. 1 H317 STOT SE 3 H335 (Respiratory system)
Specific threshold concentration (GHS):
Resp. Sens. 1
H334
≥ 0.5 %
Skin Sens. 1
H317
≥ 0.5 %
ATE (oral): 746 mg/kg
ATE (inhalation, vapour): 0.124 mg/l

3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate; isophorone di-isocyanate
Concentration [wt.-%]: < 0.15
Index-No.: 615-008-00-5
EC-No.: 223-861-6
REACH Registration Number: 01-2119490408-31-0002, 01-2119490408-31-0012
CAS-No.: 4098-71-9
Classification (1272/2008/CE): Acute Tox. 1 Inhalative H330 Skin Irrit. 2 H315 Eye Irrit. 2 H319 Resp. Sens. 1 H334 Skin Sens. 1 H317 STOT SE 3 H335 (Respiratory system) Aquatic Chronic 2 H411
Specific threshold concentration (GHS):
Skin Sens. 1
H317
≥ 0.5 %
Resp. Sens. 1
H334
≥ 0.5 %
ATE (inhalation, dust/mist): 0.031 mg/l

No annex is required for the impurities of the substance according to article 3(1) of Regulation (EC) No 1907/2006 mentioned above.

Candidate List of Substances of Very High Concern for Authorisation

This product contains no substances of very high concern in concentrations where an information obligation applies (REACH Regulation (EC) No. 1907/2006, Article 59).

Section 4 : First aid

4.1 Description of first aid

General advice: Take off all contaminated clothing immediately.

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If inhaled: Take the person into the fresh air and keep him warm, let him rest; if there is difficulty in breathing, medical advice is required.

In case of skin contact : In case of skin contact wash affected areas thoroughly with soap and plenty of water. Consult a doctor in the event of a skin reaction.

In case of eye contact : Hold the eyes open and rinse with preferably lukewarm water for a sufficiently long period of time (at least 10 minutes). Contact an ophthalmologist.

If swallowed: DO NOT induce vomiting. Wash/clean mouth with water. Medical advice is required.

4.2 Most important symptoms and effects, both acute and delayed

Note to Physician: Basic first aid, decontamination, symptomatic treatment.

4.3 Indication of immediate medical attention and special treatment needed therapeutic measures: No information available.

Section 5 : Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Carbon dioxide (CO₂), Foam, extinguishing powder, in cases of larger fires, water spray should be used.

Unsuitable extinguishing media: High volume water jet

5.2 Special hazards arising from the substance or mixture

Burning releases carbon monoxide, carbon dioxide, oxides of nitrogen, isocyanate vapors and traces of hydrogen cyanide. In the event of fire and/or explosion do not breathe fumes.

Fire in vicinity poses risk of pressure build-up and rupture. Containers at risk from fire should be cooled with water and, if possible, removed from the danger area.

5.3 Advice for fire-fighters

For firefighting, self-contained breathing apparatus is required, plus a gas-tight chemical hazmat suit.

Do not allow contaminated extinguishing water to enter the soil, ground-water or surface waters.

Section 6 : Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Put on protective equipment (see section 8). Keep away from sources of ignition. Ensure adequate ventilation/exhaust extraction. Keep unauthorized persons away.

6.2 Environment related measures

Do not allow to escape into waterways, wastewater or soil.

6.3 Methods and material for containment and cleaning up

Remove mechanically; cover the remainder with wet, absorbent material (e.g. sawdust, chemical binder based on calcium silicate hydrate, sand). After approx. one hour transfer to waste container and do not seal (evolution of CO₂!). Keep damp in a safe ventilated area for several days.

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Spill area can be decontaminated with the following recommended decontamination solution:

Decontamination solution 1: 8-10% sodium carbonate and 2% of liquid soap in water

Decontamination solution 2: Liquid/yellow soap (potassium soap with ~15% anionic tenside): 20ml;
Water:700ml; Polyethyleneglycol (PEG 400): 350ml

Decontamination solution 3: 30 % commercial laundry detergent containing monoethanolamine, 70 % water.

6.4 Reference to other sections

For further disposal measures see section 13.

Section 7 : Handling and storage

7.1 Precautions for safe handling

General conditions of use are further specified in the annex according to REACH-Regulation (EU) No. 1907/2006.

Provide sufficient air exchange and/or exhaust in work rooms. Exhaust ventilation necessary if product is sprayed.

The threshold limit values noted in section 8 must be monitored. In all areas where isocyanate aerosols and/or vapor concentrations are produced in elevated concentrations, exhaust ventilation must be provided in such a way that the workplace exposure limits (WEL) is not exceeded. The air should be drawn away from the personnel handling the product

Products containing solvent: Explosion protection required.

The personal protective measures described in section 8 must be observed. The precautions required in the handling of solvents and isocyanates must be taken. Avoid contact with skin and eyes and the inhalation of vapor.

Keep away from foodstuffs, drinks and tobacco. Wash hands before breaks and at end of work and use skin-protecting ointment. Keep working clothes separately. Take off all contaminated clothing immediately.

7.2 Conditions for safe storage, including any incompatibilities

Keep container dry and tightly closed in a cool and well ventilated place. Further information on the storage conditions which must be observed to preserve quality can be found in our product information sheet.

7.3 Specific end use(s)

For details of the identified uses according to REACH-Regulation (EU) No. 1907/2006 refer to the annex of this safety data sheet.

Section 8 : Exposure controls / personal protection

Risk management measures are further specified in the annex according to REACH-Regulation (EU) No. 1907/2006.

UK Workplace Exposure Limits (WEL), per EH40 document (Health & Safety Executive). If no UK value exists, EU exposure limits given where available.

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8.1 Control parameters

Components with workplace control parameters

Substance	CAS-No	Basis	Type	Value	Ceiling Limit Value	Remarks
hexamethylene-di-isocyanate	822-06-0	EH40 WEL	STEL	0.07 mg/m3		measured as NCO
hexamethylene-di-isocyanate	822-06-0	EH40 WEL	TWA	0.02 mg/m3		Measured as NCO
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate; isophorone di-isocyanate	4098-71-9	EH40 WEL	STEL	0.07 mg/m3		measured as NCO
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate; isophorone di-isocyanate	4098-71-9	EH40 WEL	TWA	0.02 mg/m3		Measured as NCO

Derived No Effect Level (DNEL)

Hexamethylene diisocyanate, oligomerisation product (uretdione type)

Value type	Route of exposure	Health Effects	Value	Remarks
Workers	Inhalation	Long-term local effects	0.35 mg/m3	Most sensitive endpoint: Irritation (respiratory tract)
Workers	Inhalation	Acute local effects	0.7 mg/m3	Most sensitive endpoint: Irritation (respiratory tract)
Workers	Dermal	Long-term local effects		No quantitative risk assessment possible. Most sensitive endpoint: Sensitisation (skin)
Workers	Dermal	Acute local effects		No quantitative risk assessment possible. Most sensitive endpoint: Sensitisation (skin)

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Hexamethylene-1,6-diisocyanate homopolymer

Value type	Route of exposure	Health Effects	Value	Remarks
Workers	Inhalation	Long-term systemic effects		No hazard identified
Workers	Inhalation	Acute systemic effects		No hazard identified
Workers	Inhalation	Long-term local effects	0.5 mg/m3	Most sensitive endpoint: Irritation (respiratory tract)
Workers	Inhalation	Acute local effects	1 mg/m3	Most sensitive endpoint: Irritation (respiratory tract)
Workers	Dermal	Long-term systemic effects		No hazard identified
Workers	Dermal	Acute systemic effects		No hazard identified
Workers	Dermal	Long-term local effects		High hazard (no threshold derived) Most sensitive endpoint: Sensitisation (skin)
Workers	Dermal	Acute local effects		High hazard (no threshold derived) Most sensitive endpoint: Sensitisation (skin)
Workers	Eye contact	Local effects		No hazard identified

Isophorondiisocyanate Homopolymer

Value type	Route of exposure	Health Effects	Value	Remarks
Workers	Inhalation	Long-term systemic effects		No hazard identified Most sensitive endpoint: Repeated dose toxicity (By inhalation)
Workers	Inhalation	Acute systemic effects		No hazard identified Most sensitive endpoint: Repeated dose toxicity (By inhalation)
Workers	Inhalation	Long-term local effects	0.29 mg/m3	Most sensitive endpoint: Irritation (respiratory tract)
Workers	Inhalation	Acute local effects	0.58 mg/m3	Most sensitive endpoint: Irritation (respiratory tract)
Workers	Dermal	Long-term systemic effects		No hazard identified Most sensitive endpoint: Repeated dose toxicity
Workers	Dermal	Acute systemic effects		No hazard identified Most sensitive endpoint: Sensitisation (skin)
Workers	Dermal	Long-term local effects		Medium hazard (no threshold derived) Most sensitive endpoint: Sensitisation (skin)
Workers	Dermal	Acute local effects		Medium hazard (no threshold derived) Most sensitive endpoint: Sensitisation (skin)
Workers	Eye contact	Local effects		No hazard identified

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The Predicted No Effect Concentration (PNEC)

Hexamethylene diisocyanate, product of oligomerization (uretdione type)

Compartment	Value	Remarks
Fresh water	> 0.05 mg / l	
Fresh water sediment	> 1.33 mg / kg	dry weight
Marine water	> 0.005 mg / l	
Marine sediment	> 0.133 mg / kg	dry weight
Sewage treatment plant	55.6 mg / l	
Air		No hazard identified
Soil	> 0.066 mg / kg	dry weight
Oral		Does not bioaccumulate
Intermittent use/release	1 mg/l	Non pertinent

Hexamethylene-1,6-diisocyanate homopolymer

Compartment	Value	Remarks
Fresh water	> 0.1 mg / l	
Fresh water sediment	2530 mg / kg	dry weight
Marine water	> 0.01 mg / l	
Marine sediment	253 mg / kg	dry weight
Sewage treatment plant	100 mg / l	
Air		No hazard identified
Soil	505 mg / kg	dry weight
Oral		Does not bioaccumulate
Intermittent use/release	1 mg/l	Non pertinent

Isophorondiisocyanate Homopolymer

Compartment	Value	Remarks
Fresh water		No hazard identified
Fresh water sediment		Exposure of the sediment is not expected
Marine water		No hazard identified
Marine sediment		Exposure of the sediment is not expected

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Sewage treatment plant		No hazard identified
Air		No hazard identified
Soil	505 mg / kg	dry weight
Oral		Does not bioaccumulate

8.2 Exposure controls

Respiratory protection

Respiratory protection required in insufficiently ventilated working areas and during spraying. An air-fed mask, or for short periods of work, a combination of charcoal filter and particulate filter A2-P2 (EN529) is recommended.

If applicable, further recommendations regarding respiratory protection can be found in the annex.

In case of hypersensitivity of the respiratory tract and skin (e.g. asthmatics and those who suffer from chronic bronchitis and chronic skin complaint) it is inadvisable to work with the product.

Hand protection

Suitable materials for safety gloves; EN 374:

Butyl rubber - IIR: thickness $\geq 0,5\text{mm}$; breakthrough time $\geq 480\text{min}$.

Fluorinated rubber - FKM: thickness $\geq 0,4\text{mm}$; breakthrough time $\geq 480\text{min}$.

Laminate glove - PE/EVOH/PE; breakthrough time $\geq 480\text{ min}$.

Recommendation: contaminated gloves should be disposed of.

Eye protection

Wear eye/face protection.

Skin and body protection

Wear suitable protective clothing.

In case of hypersensitivity of the skin it is inadvisable to work with the product.

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Section 9 : Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state:	liquid at 20 °C at 1,013 hPa	
Appearance:	liquid	
Colour:	colourless	
Odour:	slight inherent odour	
Odour Threshold:	not established	
pH:	not applicable	
Melting point/freezing point:	not established	
Boiling point/boiling range:	not established	
Flash point:	ca. 203 °C at 1.01 hPa	DIN EN 22719
Evaporation rate:	not established	
Flammability (solid, gas):	not applicable	
Burning number:	not applicable	
Upper/lower flammability or explosive limits:	not established	
Vapour pressure:	< 0.00001 hPa at 20 °C	EG A4
Vapour pressure of ingredients: hexamethylene-di-isocyanate	ca. 0.007 hPa at 20 °C	
Relative vapour density:	not established	
Density:	ca. 1.15 g/cm ³ at 20 °C	DIN 51757
Miscibility with water:	immiscible at 15 °C	
Water solubility:	not established	
Surface tension:	ca. 46.5 mN/m at 20 °C	
Partition coefficient (n-octanol/water):	log Pow: ca. 8.38 (value calculated)	
Auto-ignition temperature:	not applicable	
Ignition temperature:	ca. 440 °C	DIN 51794
Decomposition temperature:	ca. 150 °C	
Heat of combustion:	not established	
Viscosity, dynamic:	ca. 958 mPa.s at 20 °C	DIN 53019
Viscosity, kinematic:	not established	

9.2 Other information

The indicated values do not necessarily correspond to the product specification. Please refer to the technical information sheet for specification data.

Explosive properties:	Not explosive
Dust explosion class:	Not applicable
Oxidising properties:	Not established

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Section 10 : Stability and reactivity

10.1 Reactivity

This information is not available.

10.2 Chemical stability

This information is not available.

10.3 Possibility of hazardous reactions

Exothermic reaction with amines and alcohols; with water, gradual release of CO₂; in closed containers, pressure increase, hence risk of bursting of the containers.

10.4 Conditions to avoid

This information is not available.

10.5 Incompatible materials

This information is not available.

10.6 Hazardous decomposition products

No hazardous decomposition product provided that they respect the requirements of storage and handling.

Section 11 : Toxicological Information

Toxicological studies on the product are not yet available.

Please find below the data available to us:

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity, oral

Hexamethylene diisocyanate, oligomerisation product (uretdione type)

LD50 rat, male/female: > 5,665 mg/kg

Method: OECD Test Guideline 401

hexamethylene-1,6-diisocyanate homopolymer

LD50 rat, female: > 2,000 mg/kg

Method: OECD Test Guideline 423

isophorondiisocyanate Homopolymer

LD50 rat, male/female: > 14,000 mg/kg

Toxicological studies at the product containing solvent.

Acute toxicity, dermal

Hexamethylene diisocyanate, oligomerisation product (uretdione type)

LD50 rat, male/female: > 2,000 mg/kg

Method: OECD Test Guideline 402

Studies of a comparable product.

hexamethylene-1,6-diisocyanate homopolymer

LD50 rat, male/female: > 2,000 mg/kg

Method: OECD Test Guideline 402

Studies of a comparable product.

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LD50 rabbit, male/female: > 2,000 mg/kg
Studies of a comparable product.
isophorondiisocyanate Homopolymer
Assessment: The substance or mixture has no acute dermal toxicity
Acute toxicity, inhalation
ATEmix (inhal.): 1.01 mg/l, 4 h
Test atmosphere: dust/mist
Method: Calculation method

Hexamethylene diisocyanate, oligomerisation product (uretdione type)
LC50 rat, male/female: 0.158 mg/l, 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403

The test atmosphere generated in the animal study is not representative of workplace environments, how the substance is placed on the market, and how it can reasonably be expected to be used. Therefore the test result cannot be directly applied for the purpose of assessing hazard. Based on expert judgment and the weight of the evidence, a modified classification for acute inhalation toxicity is justified.

Converted acute toxicity point estimate 0.5 mg/l
Test atmosphere: dust/mist
Method: Expert judgement

Assessment: Toxic if inhaled.

hexamethylene-1,6-diisocyanate homopolymer
LC50 rat, female: 0.390 mg/l, 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403

Toxicological studies of a comparable product.
The test atmosphere generated in the animal study is not representative of workplace environments, how the substance is placed on the market, and how it can reasonably be expected to be used. Therefore the test result cannot be directly applied for the purpose of assessing hazard. Based on expert judgment and the weight of the evidence, a modified classification for acute inhalation toxicity is justified.

Converted acute toxicity point estimate 1.5 mg/l
Test atmosphere: dust/mist
Method: Expert judgement

Assessment: Harmful if inhaled.
isophorondiisocyanate Homopolymer
LC50 rat, male/female: > 5 mg/l, 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403

Primary skin irritation

Hexamethylene diisocyanate, oligomerisation product (uretdione type)
Species: rabbit
Result: slight irritant
Classification: No skin irritation
Method: OECD Test Guideline 404

hexamethylene-1,6-diisocyanate homopolymer
Species: rabbit

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Result: slight irritant
Classification: No skin irritation
Method: OECD Test Guideline 404

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Species: rabbit
Exposure duration: 4 h
Result: non-irritant
Classification: No skin irritation
Method: OECD Test Guideline 404

Primary mucosae irritation

Hexamethylene diisocyanate, oligomerisation product (uretdione type)
Species: rabbit
Result: slight irritant
Classification: No eye irritation
Method: OECD Test Guideline 405

Hexamethylene diisocyanate, oligomerisation product (uretdione type)
Test type: Salmonella/microsome test (Ames test)
Metabolic activation: with/without
Result: No indication of mutagenic effects.
Method: OECD Test Guideline 471

Test type: Chromosome aberration test in vitro
Test system: Chinese hamster V79 cell line
Metabolic activation: with/without
Result: positive
Method: OECD Test Guideline 473

Test type: Point mutation in mammalian cells (HPRT test)
Metabolic activation: with/without
Result: positive
Method: OECD Test Guideline 476

hexamethylene-1,6-diisocyanate homopolymer
Test type: Salmonella/microsome test (Ames test)
Metabolic activation: with/without
Result: No indication of mutagenic effects.
Method: OECD Test Guideline 471

Test type: Chromosome aberration test in vitro
Test system: Chinese hamster V79 cell line
Metabolic activation: with/without
Result: negative
Method: OECD Test Guideline 473

Toxicological studies of a comparable product.
Test type: Point mutation in mammalian cells (HPRT test)
Metabolic activation: with/without
Result: negative
Method: OECD Test Guideline 476

Toxicological studies of a comparable product.
isophorondiisocyanate Homopolymer
Test type: Salmonella/microsome test (Ames test)
Metabolic activation: with/without

Safety Data Sheet

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Result: No indication of mutagenic effects.
Method: OECD Test Guideline 471

Test type: Point mutation in mammalian cells (HPRT test)
Metabolic activation: with/without
Result: negative
Method: OECD Test Guideline 476

Test type: Chromosome aberration test in vitro
Test system: Chinese hamster ovary (CHO) cells
Metabolic activation: with/without
Result: negative
Method: OECD Test Guideline 473

Genotoxicity in vivo

Hexamethylene diisocyanate, oligomerisation product (uretdione type)

Test type: In vivo micronucleus test

Species: Mouse, male

Application Route: Inhalative

Exposure duration: 6 h

Dose: 0 - 7 - 25 - 50 mg/m³

Cell type: Bone marrow

Method: OECD Test Guideline 474

Test substance: as aerosol

Did not show mutagenic effects in animal experiments

type: Unscheduled DNA synthesis (UDS)

Species: rat, male

Application Route: Inhalative

Exposure duration: 3 h

Dose: 0 - 50 - 140 mg/m³

Cell type: Liver cells

Method: OECD Test Guideline 486

Test substance: as aerosol

Did not show mutagenic effects in animal experiments.

hexamethylene-1,6-diisocyanate homopolymer

No data available.

isophorondiisocyanate Homopolymer

No data available.

STOT evaluation – one-time exposure

Hexamethylene diisocyanate, oligomerisation product (uretdione type)

May cause respiratory irritation.

hexamethylene-1,6-diisocyanate homopolymer

Route of exposure: Inhalative

May cause respiratory irritation.

isophorondiisocyanate Homopolymer

May cause respiratory irritation.

STOT evaluation – repeated exposure

Hexamethylene diisocyanate, oligomerisation product (uretdione type)

Based on available data, the classification criteria are not met.

hexamethylene-1,6-diisocyanate homopolymer

Based on available data, the classification criteria are not met.

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isophorondiisocyanate Homopolymer
Based on available data, the classification criteria are not met.

Aspiration toxicity

Hexamethylene diisocyanate, oligomerisation product (uretdione type)
Based on available data, the classification criteria are not met.

hexamethylene-1,6-diisocyanate homopolymer
Based on available data, the classification criteria are not met.

isophorondiisocyanate Homopolymer
Based on available data, the classification criteria are not met.
CMR Assessment

Hexamethylene diisocyanate, oligomerisation product (uretdione type)
Carcinogenicity: Based on available data, the classification criteria are not met.
Mutagenicity: In vitro tests showed inconsistent results. In vivo tests did not show mutagenic effects
Based on available data, the classification criteria are not met.

Teratogenicity: Based on available data, the classification criteria are not met.
Reproductive toxicity/Fertility: Based on available data, the classification criteria are not met.

hexamethylene-1,6-diisocyanate homopolymer
Carcinogenicity: Based on available data, the classification criteria are not met.
Mutagenicity: In vitro tests did not show mutagenic effects Based on available data, the classification criteria are not met.

Teratogenicity: Based on available data, the classification criteria are not met.
Reproductive toxicity/Fertility: Based on available data, the classification criteria are not met.

isophorondiisocyanate Homopolymer
Carcinogenicity: Based on available data, the classification criteria are not met.
Mutagenicity: In vitro tests did not show mutagenic effects Based on available data, the classification criteria are not met.

Teratogenicity: Based on available data, the classification criteria are not met.
Reproductive toxicity/Fertility: Based on available data, the classification criteria are not met.
Toxicology Assessment

Hexamethylene diisocyanate, oligomerisation product (uretdione type)
Acute effects: Toxic if inhaled.
Sensitization: May cause an allergic skin reaction.

hexamethylene-1,6-diisocyanate homopolymer
Acute effects: Harmful if inhaled.
Sensitization: May cause sensitization by skin contact.

isophorondiisocyanate Homopolymer
Acute effects: Based on available data, the classification criteria are not met.

Sensitization: May cause sensitization by skin contact.

11.2 Information on other hazards

Other information

Hexamethylene diisocyanate, oligomerisation product (uretdione type)
Special properties/effects: Over-exposure, especially when spraying coatings containing isocyanate without the necessary precautions, entails the risk of concentration-dependent irritating effects on

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eyes, nose throat, and respiratory tract. Delayed appearance of the complaints and development of hypersensitivity (difficult breathing, coughing, asthma) are possible. Hypersensitive persons may suffer from these effects even at low isocyanate concentrations, including concentrations below the occupational exposure limit. Prolonged contact with the skin may cause tanning and irritant effects. Animal tests and other research indicate that skin contact with diisocyanates can play a role in causing isocyanate sensitization and respiratory reaction.

hexamethylene-1,6-diisocyanate homopolymer

Special properties/effects: Over-exposure entails the risk of concentration-dependent irritating effects on eyes, nose throat, and respiratory tract. Delayed appearance of the complaints and development of hypersensitivity (difficult breathing, coughing, asthma) are possible. Hypersensitive persons may suffer from these effects even at low isocyanate concentrations, including concentrations below the occupational exposure limit. Prolonged contact with the skin may cause tanning and irritant effects. Animal tests and other research indicate that skin contact with diisocyanates can play a role in causing isocyanate sensitization and respiratory reaction.

isophorondiisocyanate Homopolymer

Special properties/effects: Over-exposure entails the risk of concentration-dependent irritating effects on eyes, nose throat, and respiratory tract. Delayed appearance of the complaints and development of hypersensitivity (difficult breathing, coughing, asthma) are possible. Hypersensitive persons may suffer from these effects even at low isocyanate concentrations, including concentrations below the occupational exposure limit. Prolonged contact with the skin may cause tanning and irritant effects.

Animal tests and other research indicate that skin contact with diisocyanates can play a role in causing isocyanate sensitization and respiratory reaction.

Section 12 : Ecological information

Ecotoxicological studies of the product are not available.

Do not allow to escape into waterways, wastewater or soil.

Please find below the data available to us:

12.1 Toxicity

Acute Fish toxicity

Hexamethylene diisocyanate, oligomerisation product (uretdione type)

LC50 > 100 mg/l

Species: Danio rerio (zebra fish)

Exposure duration: 96 h

Method: Directive 67/548/EEC, Annex V, C.1.

Sample preparation on account of the reactivity of the substance with water:

Ultra turrax: 60 sec. 8000 rpm; 24h magnetic stirrer; Filtration.

hexamethylene-1,6-diisocyanate homopolymer

LC50 > 100 mg/l

Species: Danio rerio (zebra fish)

Exposure duration: 96 h

Method: Directive 67/548/EEC, Annex V, C.1.

Sample preparation on account of the reactivity of the substance with water:

Ultra turrax: 60 sec. 8000 rpm; 24h magnetic stirrer; Filtration.

isophorondiisocyanate Homopolymer

LC50 > 1.51 mg/l

Species: Cyprinus carpio (Carp)

Exposure duration: 96 h

Method: Directive 67/548/EEC, Annex V, C.1.

Ultra turrax: 60 sec. 8000 rpm; 24h magnetic stirrer; Filtration.

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No toxic effects with saturated solution.
Ecotoxicological studies of the product

Chronic Fish toxicity

Hexamethylene diisocyanate, oligomerisation product (uretdione type)
No data available.

hexamethylene-1,6-diisocyanate homopolymer
Study scientifically not justified.
isophorondiisocyanate Homopolymer
Study scientifically not justified.

Acute toxicity for daphnia

Hexamethylene diisocyanate, oligomerisation product (uretdione type)
EC50 > 100 mg/l
Species: Daphnia magna (Water flea)
Exposure duration: 48 h
Method: Directive 67/548/EEC, Annex V, C.2.
Sample preparation on account of the reactivity of the substance with water:
Ultra turrax: 60 sec. 8000 rpm; 24h magnetic stirrer; Filtration.

hexamethylene-1,6-diisocyanate homopolymer
EC50 > 100 mg/l
Species: Daphnia magna (Water flea)
Exposure duration: 48 h
Method: Directive 67/548/EEC, Annex V, C.2.
Sample preparation on account of the reactivity of the substance with water:
Ultra turrax: 60 sec. 8000 rpm; 24h magnetic stirrer; Filtration.

isophorondiisocyanate Homopolymer
EC50 > 3.36 mg/l
Species: Daphnia magna (Water flea)
Exposure duration: 48 h
Method: OECD Test Guideline 202
Ultra turrax: 60 sec. 8000 rpm; 24h magnetic stirrer; Filtration.
No toxic effects with saturated solution.
Ecotoxicological studies of the product containing solvent.

Chronic toxicity to daphnia

Hexamethylene diisocyanate, oligomerisation product (uretdione type)
No data available.

hexamethylene-1,6-diisocyanate homopolymer
Study scientifically not justified.
isophorondiisocyanate Homopolymer
Study scientifically not justified.

Acute toxicity for algae

Hexamethylene diisocyanate, oligomerisation product (uretdione type)
ErC50 > 50 - < 100 mg/l
Test type: Growth inhibition
Species: scenedesmus subspicatus
Exposure duration: 72 h
Method: Directive 67/548/EEC, Annex V, C.3.
Sample preparation on account of the reactivity of the substance with water:
Ultra turrax: 60 sec. 8000 rpm; 24h magnetic stirrer; Filtration.

hexamethylene-1,6-diisocyanate homopolymer
ErC50 199 mg/l

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Test type: Growth inhibition
Species: *scenedesmus subspicatus*
Exposure duration: 72 h
Method: Directive 67/548/EEC, Annex V, C.3.
Sample preparation on account of the reactivity of the substance with water:
Ultra turrax: 60 sec. 8000 rpm; 24h magnetic stirrer; Filtration.

isophorondiisocyanate Homopolymer
ErC50 > 3.1 mg/l
Test type: Growth inhibition
Species: *scenedesmus subspicatus*
Exposure duration: 72 h
Method: OECD Test Guideline 201
Ultra turrax: 60 sec. 8000 rpm; 24h magnetic stirrer; Filtration.

No toxic effects with saturated solution.
Ecotoxicological studies of the product containing solvent.

Acute bacterial toxicity

Hexamethylene diisocyanate, oligomerisation product (uretdione type)
EC50 5,560 mg/l
Test type: Respiration inhibition
Species: activated sludge
Method: OECD Test Guideline 209

hexamethylene-1,6-diisocyanate homopolymer
EC50 > 10,000 mg/l
Test type: Respiration inhibition
Species: activated sludge
Exposure duration: 3 h
Method: EG-RL 88/302/EEC

isophorondiisocyanate Homopolymer
EC50 > 10,000 mg/l
Test type: Respiration inhibition
Species: activated sludge
Exposure duration: 3 h
Method: OECD Test Guideline 209
Ecotoxicological studies of the product

Ecotoxicology Assessment

Hexamethylene diisocyanate, oligomerisation product (uretdione type)
Acute aquatic toxicity: Harmful to aquatic life.
Chronic aquatic toxicity: Based on available data, the classification criteria are not met.
Impact on Sewage Treatment: Because of the low bacterial toxicity, there is no risk of an adverse effect on the performance of biological waste water treatment plants.

hexamethylene-1,6-diisocyanate homopolymer
Acute aquatic toxicity: Based on available data, the classification criteria are not met.
Chronic aquatic toxicity: Based on available data, the classification criteria are not met.
Impact on Sewage Treatment: Because of the low bacterial toxicity, there is no risk of an adverse effect on the performance of biological waste water treatment plants.

isophorondiisocyanate Homopolymer
Acute aquatic toxicity: The substance is graded as non-critical to water organisms.
Chronic aquatic toxicity: A chronic aquatic toxicity is not expected.
Impact on Sewage Treatment: Because of the low bacterial toxicity, there is no risk of an adverse effect on the performance of biological waste water treatment plants.

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12.2 Persistence and degradability

Biodegradability

Hexamethylene diisocyanate, oligomerisation product (uretdione type)

Test type: aerobic

Inoculum: activated sludge

Biodegradation: 1 %, 21 d, i.e. not readily degradable

Method: Directive 67/548/EEC Annex V, C.4.E.

Test type: aerobic

Inoculum: activated sludge

Biodegradation: 18 %, 28 d, i.e. not inherently degradable

Method: OECD Test Guideline 302 C

hexamethylene-1,6-diisocyanate homopolymer

Test type: aerobic

Biodegradation: 2 %, 28 d, i.e. not readily degradable

Method: Directive 67/548/EEC Annex V, C.4.E.

Ecotoxicological studies of the product

Test type: aerobic

Biodegradation: 0 %, 28 d, i.e. not inherently degradable

Method: OECD Test Guideline 302 C

Ecotoxicological studies of the product

isophorondiisocyanate Homopolymer

Test type: aerobic

Inoculum: activated sludge

Biodegradation: 0 %, 28 d, i.e. not readily degradable

Method: OECD Test Guideline 301 F

Ecotoxicological studies of the product

Stability in water

Hexamethylene diisocyanate, oligomerisation product (uretdione type)

Test type: Hydrolysis

Half life: 6.1 h at 23 °C

The substance hydrolyzes rapidly in water.

hexamethylene-1,6-diisocyanate homopolymer

Test type: Hydrolysis

Half life: 7.7 h at 23 °C

Method: OECD Test Guideline 111

The substance hydrolyzes rapidly in water.

Studies of a comparable product.

isophorondiisocyanate Homopolymer

Test type: Hydrolysis

Half life: 3.62 - 7.66 h at 22.6 °C (pH: 7)

Method: OECD Test Guideline 111

The substance hydrolyzes rapidly in water.

Photodegradation

Hexamethylene diisocyanate, oligomerisation product (uretdione type)

Test type: Phototransformation in air

Temperature: 25 °C

sensitizer: OH-radicals

Concentration sensibilisator: 500,000 1/cm³

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Half-life indirect photolysis: 0.64 h

Method: SRC - AOP (calculation)

After evaporation or exposure to the air, the product will be rapidly degraded by photochemical processes.

Test type: Phototransformation in air

Temperature: 25 °C

sensitizer: OH-radicals

Concentration sensibilisator: 500,000 1/cm³

Half-life indirect photolysis: 0.19 h

Method: SRC - AOP (calculation)

After evaporation or exposure to the air, the product will be rapidly degraded by photochemical processes.

Studies of hydrolysis products.

hexamethylene-1,6-diisocyanate homopolymer

Test type: Phototransformation in air

Temperature: 25 °C

sensitizer: OH-radicals

Half-life indirect photolysis: 11.7 h

Method: SRC - AOP (calculation)

After evaporation or exposure to the air, the product will be rapidly degraded by photochemical processes.

Test type: Phototransformation in air

Temperature: 25 °C

sensitizer: OH-radicals

Half-life indirect photolysis: 3.1 h

Method: SRC - AOP (calculation)

After evaporation or exposure to the air, the product will be rapidly degraded by photochemical processes.

Studies of hydrolysis products.

isophorondiisocyanate Homopolymer

Test type: Phototransformation in air

sensitizer: OH-radicals

Concentration sensibilisator: 500,000 1/cm³

Rate constant: 4E-11 cm³/s

Half-life indirect photolysis: 9.6 d

Method: SRC - AOP (calculation)

After evaporation or exposure to the air, the product will be rapidly degraded by photochemical processes.

Volatility (Henry's Law constant)

Hexamethylene diisocyanate, oligomerisation product (uretdione type)

Calculated value = < 0.000002 Pa·m³/mol at 25 °C

Method: Bond-method

The substance has to be scored as non-volatile from water.

hexamethylene-1,6-diisocyanate homopolymer

Calculated value = < 0.000001 Pa·m³/mol at 25 °C

Method: Bond-method

The substance has to be scored as non-volatile from water.

Calculated value = < 0.000001 Pa·m³/mol at 25 °C

Method: Bond-method

The substance has to be scored as non-volatile from water.

Studies of hydrolysis products.

12.3 Bioaccumulative potential

Bioaccumulation

Hexamethylene diisocyanate, oligomerisation product (uretdione type)

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Bioconcentration factor (BCF): 788
Method: (calculated)
An accumulation in aquatic organisms is not to be expected

Bioconcentration factor (BCF): 159
Method: (calculated)
An accumulation in aquatic organisms is not to be expected.
Studies of hydrolysis products.

hexamethylene-1,6-diisocyanate homopolymer
Bioconcentration factor (BCF): 706.2
Method: (calculated)
The substance hydrolyzes rapidly in water.
An accumulation in aquatic organisms is not to be expected.

Bioconcentration factor (BCF): 10.11
Method: (calculated)
An accumulation in aquatic organisms is not to be expected.
Studies of hydrolysis products.
isophorondiisocyanate Homopolymer
An accumulation in aquatic organisms is not to be expected.

12.4 Mobility in soil

Distribution among environmental compartments

Hexamethylene diisocyanate, oligomerisation product (uretdione type)
Adsorption/Soil
not applicable

hexamethylene-1,6-diisocyanate homopolymer
Adsorption/Soil
not applicable

isophorondiisocyanate Homopolymer
Adsorption
not applicable

Environmental distribution
Hexamethylene diisocyanate, oligomerisation product (uretdione type)
not applicable

hexamethylene-1,6-diisocyanate homopolymer
not applicable

isophorondiisocyanate Homopolymer
not applicable

12.5 Results of PBT and vPvB assessment

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

No data available.

12.7 Other adverse effects

Isocyanate reacts with water at the interface forming CO₂ and a solid insoluble product with high melting point (polyurea). This reaction is accelerated by surfactants (e.g. detergents) or by watersoluble solvents. Previous experience shows that polyurea is inert and non-degradable.

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Section 13 : Disposal considerations

Dispose in accordance with applicable international, national and local laws, ordinances and statutes. For disposal within the EC, the appropriate code according to the European Waste Catalogue (EWC) should be used.

After final product withdrawal, all residues must be removed from containers (drip-free, powder-free or paste-free). Packaging empty of usable product can be handed to a professional waste management company; in the EU, this is done per packaging type at collection points run by the existing take-back systems for the chemicals industry. The product and hazardous substance labelling must be left intact on the packaging. Alternatively, the product and hazardous substance labelling can be removed if the product residues adhering to the sides are rendered non-hazardous. This packaging can also be handed to the collection points run by the existing take-back systems for the chemicals industry for packaging type-specific recycling.

Containers must be recycled in compliance with national legislation and environmental regulations.
No disposal into waste water.

Section 15: Transport Information

ADR/RID

14.1 UN number or ID number	:	Not dangerous goods
14.2 UN proper shipping name	:	Not dangerous goods
14.3 Transport hazard class(es)	:	Not dangerous goods
14.4 Packing group	:	Not dangerous goods
14.5 Environmental hazards	:	Not dangerous goods

ADN

14.1 UN number or ID number	:	Not dangerous goods
14.2 UN proper shipping name	:	Not dangerous goods
14.3 Transport hazard class(es)	:	Not dangerous goods
14.4 Packing group	:	Not dangerous goods
14.5 Environmental hazards	:	Not dangerous goods

Dangerous goods classification for inland waterways tanker by request only.

IATA

14.1 UN number or ID number	:	Not dangerous goods
14.2 UN proper shipping name	:	Not dangerous goods
14.3 Transport hazard class(es)	:	Not dangerous goods

according to Regulation (EU) No. 1907/2006



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14.4 Packing group	:	Not dangerous goods
14.5 Environmental hazards	:	Not dangerous goods

14.1 UN number or ID number	:	Not dangerous goods
14.2 UN proper shipping name	:	Not dangerous goods
14.3 Transport hazard class(es)	:	Not dangerous goods
14.4 Packing group	:	Not dangerous goods
14.5 Marine pollutant	:	Not dangerous goods

Additional information : Not dangerous cargo.
Keep dry.
Keep away from foodstuffs, acids and alkalis.

Product is not transported by us in bulk.

not applicable

Subject to REACH Annex XVII, No. 74

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3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate; isophorone di-isocyanate

CAS-No.: 4098-71-9, EC-No.: 223-861-6

Subject to REACH Annex XVII, No. 74

Water contaminating class (Germany)

1 slightly water endangering

Classification according to AwSV, Annex 1 (5.2)

Any existing national regulations on the handling of isocyanates must be observed.

Products containing solvent:

Any existing national regulations on the handling of solvents must be observed.

Other regulations

The European Committee of Paint, Printing Ink and Artists' Colours Manufacturers' Associations (CEPE) provides the following information on coatings containing isocyanates: Ready-to-use paints containing isocyanates may have an irritant effect on mucous membranes - especially on breathing organs - and cause hypersensitivity reactions. Inhalation of vapor or spray mist may cause sensitisation. When handling paints containing isocyanates all precautions required for solvent-containing paints must be followed. Vapor and spray mist in particular should not be inhaled. Allergics and asthmatics as well as people prone to respiratory ailments should not work with isocyanate containing paints.

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

15.2 Chemical Safety Assessment

A Chemical Safety Assessment has been carried out for:

Hexamethylene diisocyanate, oligomerisation product (uretdione type)

hexamethylene-1,6-diisocyanate homopolymer

isophorondiisocyanate Homopolymer

SECTION 16: Other information

Full text of the hazard statements of the CLP classification (1272/2008/CE) referred to under sections 2, 3 and 10.

H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.

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H331	Toxic if inhaled.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H411	Toxic to aquatic life with long lasting effects.

The product is used mainly as a hardener in coating materials or adhesives. The handling of coating materials or adhesives containing reactive polyisocyanates and residual monomeric HDI/IPDI requires appropriate protective measures referred to in this safety data sheet. These products may therefore be used only in industrial or trade applications. They are not suitable for use in homemaker (DIY) applications.

Abbreviations and acronyms

ADN	Accord européen relatif au transport international des marchandises Dangereuses par voie de Navigation intérieure
ADR	Accord européen relatif au transport international des marchandises Dangereuses par Route
ANSI	American National Standards Institute
ASTM	American Society of Testing and Materials (US)
ATE	Acute Toxic Estimate
AwSv	Verordnung über Anlagen zum Umgang mit wassergefährdenden Stoffen
BCF	Bioconcentration Factor
CAS	Chemical Abstract Service
CLP	Regulation on Classification, Labelling and Packaging of Substances and Mixtures
CMR	Cancerogenic Mutagenic Reprotoxic
DIN	Deutsches Institut für Normung
DNEL	Derived No-Effect Level
EC...	Effect Concentration ... %
EWC	European Waste Catalogue
IATA	International Air Transport Association
IBC	Intermediate Bulk Container
ICAO	International Civil Aviation Organization
IMDG	International Maritime Dangerous Goods
IMO	International Maritime Organization
ISO	International Organization for Standardization
IUPAC	International Union of Pure and Applied Chemistry
LOAEL	Lowest Observable Adverse Effect Level
LC...	Lethal Concentration, ...%
LD...	Lethal Dose, ...%

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MARPOL	International Convention for the Prevention of Pollution From Ships
NOAEL	No Observed Adverse Effect Level
NOEL/NOEC	No Observed Effect Level/Concentration
OECD	Organisation for Economic Co-operation and Development
PBT	persistent, bioaccumulative, toxic
PNEC	Predicted No-Effect Concentration
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals
RID Dangereuses	Règlement concernant le transport International ferroviaire de marchandises
STOT	Specific Target Organ Toxicity
TRGS	Technische Regeln für Gefahrstoffe
vPvB	very Persistent, very Bioaccumulative
WGK	Wassergefährdungsklasse

Relevant changes since the last version are highlighted in the margin. This version replaces all previous versions.

Further information

Classification of the mixture:	Classification procedure:
Acute Tox. 4 H332	Calculation method
Skin Sens. 1 H317	Calculation method
STOT SE 3 H335	Calculation method

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