Solutions for the construction of wooden houses





sustainable









expert in the field polyurethanes (PU) polyurethanes (Hybrids) for more **KEMICA** thirty vears. than COATINGS. based in France, manufactures designs. and distributes high-performance resins.

These resins are bio-based, solvent-free and odourless. They can be applied to concrete, steel or wood to overcome waterproofing, protection of structures, flooring and anti-corrosion problems in Industry, Building and Civil Engineering.





Bio-based products

At the heart of the design of **SOUPLETHANE** resins lies a strong commitment to the preservation of the environment. Unlike traditional synthetic resins that are based on petrochemical compounds, the composition of the **SOUPLETHANE** range gives pride of place to renewable natural materials. Sustainably sourced plant extracts are used as the main basis for high-quality polymers. This approach drastically reduces the environmental impact and limits the dependence on non-renewable resources.

Negative carbon footprint

By opting for **SOUPLETHANE** resins, companies can position themselves as players committed to sustainable development. In this way, they contribute to the reduction of their carbon footprint and contribute to the preservation of natural ecosystems. In addition, these natural resins offer an ecological and safe alternative, meeting the strictest environmental standards and the new RE 2020 regulations.

Electric Comb Leak Test

SOUPLETHANE resins are waterproof. Applied by professionals, they pass the electric comb test without difficulty. This is a commonly used method for evaluating the quality and effectiveness of sealant resins. This process involves applying the resin to a flat surface connected to the ground and then running an electric comb over it. The comb detects any porosity or air bubbles that could compromise the seal.

This fast and accurate test ensures the reliability of the sealants, ensuring optimal protection against water or other harmful substances.

Fire resistance

The fire resistance of resins is essential to ensure the safety of goods and people in buildings. To do this, **KEMICA COATINGS formulates** resins that achieve performances rarely achieved in the profession:

- **SOUPLETHANE** is classified Bfl-S1 (european standards)
- For high-rise buildings or establishments open to the public, SOUPLETHANE is available in a NON-FLAMMABLE version with a Eurofeu classification B-S2-D0 (SOUPLETHANE 5 COR FRB).



SOUPLETHANE 5 LIQUID SEALING SYSTEM 1 liter of oil has a negative CO² balance of 14.1 kg

SOUPLETHANE resin is bio-sourced, made from vegetable oils

Calculation 1 liter of oil produces

of CO^2e : 3,2 kg of CO^2e

1 liter of oil sequester in the (34,6 tons/ha for 2 tons of oil

ground 17,3 kg de CO² e produced) 1 liter of oil has a negative CO²e balance

Results: of 14,1 kg

Composition of SOUPLETHANE 5 resin:

Dosage: 3:1 (3 base volumes - polyol to 1 volume hardener - isocyanate)

For 4 liters of resin, the carbon footprint is as follows:

- 1 liter of isocyanate creates $5 \text{kg} \times 1.22 = 7.44 \text{kg}$ of $CO^2 \text{e}$
- 1.6 liters of oil sequester 1.6 x 14.1 kg = 22.84 kg CO^2e

The carbon footprint is as follows:

4 liters of SOUPLETHANE 5 have a negative carbon footprint of -15.4 kg of CO²e, i.e. -3.8 KG per liter of SOUPLETHANE 5 resin.

SOUPLETHANE 5 COR FRB NON FLAMMABLE RESIN

The non-flammable SOUPLETHANE 5 COR FRB RESIN can be used in a wooden house for the following applications, increasing the safety of the inhabitants in the face of a fire:

- -Detached house:
 - Bulkhead cladding
 - Flooring
 - Cladding
- -Wooden building:
 - Bulkhead cladding
 - Flooring
 - Cladding
 - Intermediate floor covering

For roof waterproofing, the SOUPLETHANE 5 resin, under DTA, is classified according to European standards: B ROOF T1 - CSTB report: N° RA 19-004



HYGIENE

SOUPLETHANE 5 resin does not spread bacterial contamination, which disappears quickly WITHOUT the need for cleaning.

The bacteria do not find the nutriments necessary for their development in contact with the coating and disappear.

Tests carried out by the IRM Institute (Institute for Research in Microbiology) have shown that massive contamination of salmonella after only 15 minutes of contact had a significant mortality rate, reducing the initial contamination by 97.13%, which is no longer found.

Further contamination tests with bacteria and mould were carried out by ITECH (strains of contamination found in swimming pools) and the contaminations disappeared naturally WITHOUT the need for cleaning.

These results are not attributable to the toxicity of our resins (such as bactericidal paints), which are also food-grade certified.

TERMITE PROTECTION

The access of termites in a wooden house can be prevented by the TERMIROC process, which is an ecological physical barrier (non-toxic - no termiticide) and whose effectiveness is ensured during the longevity of the house (termiticide lose their effectiveness after 10 to 15 years and protection is then no longer ensured).

The TERMIROC system consists of a TERMIVERRE glass cloth covered with SOUPLETHANE 5 resin.

In the event that the house rests on a concrete slab, the waterproofing of the slab will be carried out by the SOUPLETHANE 5 resin in which the TERMIVERRE fabric is incorporated. It protects against the aggression of termites by the soil.

Flashing readings around the house are also treated with the TERMIROC system to prevent access into the house.



SLIP SAFETY

The risk of slipping is significant in damp rooms and is the main cause of domestic accidents.

2 techniques are proposed to reduce the risk of slipperiness in damp rooms:

- Anti-slip treatment with the POUDREC aggregate sprayed as a finish on the still fresh resin and covering the next day with the SOUPLETHANE 5 resin to seal the grains and facilitate cleaning.
- Electrostatic projection by flocking textile fibers onto the still fresh resin made conductive of electrostatic charges.

This is the SOFTCARPET process, which gives slipperiness with an angle of more than 30° (24° is the maximum angle of the most non-slip tiles used in swimming pools)

Contact with bare feet is soft and comfortable, and soapy water does not affect the slipperiness properties of the SOFTCARPET flooring.

CSTB slip ratio: R2EM - GLI - 12 - 26040386

The SOFTCARPET finish can be applied directly to the SOUPLETHANE 5 flooring resin or the shower tray (which can be made of ceramic.



Summary

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REQUIREMENTS IN THE CONSTRUCTION ENVIRONMENT

WOODEN CONSTRUCTION works (buildings, shopping centres, sports centres, high-rise buildings, individual houses) must meet requirements in terms of durability, hygiene and safety while being economical.

The coating techniques chosen must therefore meet these requirements.

The performance criteria of the coatings sought are as follows:

- DURABILITY: the ten-year warranty is required, but a lifespan of 30 or 40 years is sought
- WATERPROOFING: the structures are subject to the risk of cracking of the wooden supports, and waterproofing must be guaranteed whatever the climatic conditions (winter: negative temperature -20°C, summer: temperature +50°C)
- o **CONTINUOUS AND SEAMLESS COATING** (floors, walls and ceilings)
- RESISTANCE to UV rays that degrade coatings
- COLOR STABILITY
- o MECHANICAL RESISTANCE to wear, abrasion, shocks etc.
- NON-FLAMMABILITY of coatings and insulation for high-rise buildings or single-family homes
- CERTIFICATION: HQE A+ (+) (or BREEAM)
- NEGATIVE CARBON FOOTPRINT
- RELIABILITY OF IMPLEMENTATION AND USE
 - NO EMISSION OF ORGANIC VAPOURS AND SOLVENTS DURING PROCESSING
 - NON-TOXICITY OF THE COATING
 - RESISTANCE TO WEAR
 - ANTI-SLIP
 - o FIRE RESISTANCE: does not spread flame or contribute to combustion.



THE ANSWERS OF SOUPLETHANE COATING

• HYGIENE:

The SOUPLETHANE film is continuous, without porosities or microporosities. It prevents bacterial growth, not allowing bacteria in contact with the coating to find the nutrients necessary for their survival and proliferation. A test carried out by the Institute of Microbiological Research (IRM) shows that a strain of bacteria (SALMONELLA) in contact with the coating reduces by 97% after just 15 minutes, 99.83% after 24 hours and 99.999% after 7 days. This property is of great interest for applications for cladding ceilings, false ceilings, ventilation ducts, etc. difficult to access and not subject to daily maintenance.

The absence of porosities, unlike hydraulic binders or stainless-steel binders for example, prevents the proliferation of bacteria or yeasts that nestle in the pores, which can be a cause of contamination.

ANTI-DUST:

SOUPLETHANE does not become charged with static electricity after friction, thus not attracting contaminating dust from the atmosphere.

Its dust-repellent properties are due to two combined effects:

- Low natural susceptibility to becoming covered in dust (test carried out by the **CEA**, low susceptibility of around 3%).
- On the dust that has nevertheless settled on the substrate, the decontamination after conventional cleaning is almost total (99%). It is not necessary to use aggressive decontamination cleaning agents, a simple wash with deionized water is sufficient (**CEA test**).

CONTINUOUS AND SEAMLESS COATING :

SOUPLETHANE film can be applied without drips in a thick film on a horizontal, vertical or ceiling surface. The coating thus achieved is continuous and seamless.

• NON-TOXICITY OF THE COATING:

SOUPLETHANE is bio-sourced, BPA-free, PHTHALATE-free, SOLVENT-free, FORMALDEHYDE-free.

• EASE OF CLEANING, MAINTENANCE AND REPAIR,

SOUPLETHANE is easy to clean: its closed surface makes it difficult for dirt to incrustate. It is also very resistant to the aggressions of cleaning products. It is easy to repair by re-applying a new layer of resin on top of the old one - Test CSTB N° CLC -AT-13 - 2604 2113 -1

RESISTANCE TO CHEMICAL AGENTS:

SOUPLETHANE is resistant to a wide range of chemicals: bases, acids, solvents. It is commonly used for protective coatings of retention tanks, antacid floors and tanks storing chemicals.



• SEALING:

In the event of cracking of the WOOD substrate, the **SOUPLETHANE** bridges cracks with an opening of 3 mm without damage thanks to its elasticity.

This is of major interest for several reasons:

- Cracks in a floor are the primary cause of soil degradation. This quality thus guarantees the longevity of a floor covering.
- Cracks are a source of contamination and are difficult to clean. Ref.: LCPC test (ability of **SOUPLETHANE** to bridge cracks with an opening of more than 3 mm).
- Waterproofing a wooden roof

NO EMISSION OF ORGANIC VAPOURS AND SOLVENTS DURING PROCESSING:

SOUPLETHANE is solvent-free.

It does not emit any components that pose a health hazard:

- . No smell
- . No BISPHENOL A, F or S
- . No formaldehydes
- . No phthalates
- . No VOCs

The SOUPLETHANE 5 coating meets the most stringent requirements of HQE or BREEAM certified buildings.

SOUPLETHANE is certified: HQE A+ (+)

NON-DEGRADABLE BY UV RAYS:

SOUPLETHANE does not flour under the effect of UV rays and thus retains its mechanical properties for many years. (Epoxy resins lose an average of 0.1 mm/year of thickness in France, and nearly 1 mm/year in countries highly exposed to UV rays)

• UV COLOR STABILITY:

The ALPIC finish, a solvent-free aliphatic polyurethane resin, ensures the UV stability of the shade.

• WEAR RESISTANCE:

SOUPLETHANE has been tested by the CSTB according to European standards. It obtained a classification equivalent to **the UPEC U4P4**.

• ANTI-SLIP POWER:

SOUPLETHANE is used in flooring by sprinkling POUDREC powder, quartz, corundum or silica aggregates on the surface layer to meet this requirement.

• FIRE RESISTANCE:

SOUPLETHANE 5 COR FRB is non-flammable classified EUROFEU: **B - S2 - d0**





100%

waterproofing anticorrosion non flammable antifouling antibacterial

0% solvent

toxicity VOC BPA



THE PRODUCTS USED

SOUPLETHANE 5

Solvent-free, two-component polyureaurethane resin that provides a liquid membrane for waterproofing, corrosion protection or continuous flooring, without microporosities.

Can be applied manually (brush, roller) or by spraying with an airless machine.

CSTB Technical Assesment N° AT: 12/15-1704 DTA from CSTB

ALPIC

Two-component, solvent-free, UV-resistant, ALIPHATIC polyurethane resin that provides a protective topcoat on liquid waterproofing membranes.

UV-stable color topcoat

SOUPLETHANE 5 COR FRB

Solvent-free, two-component polyureaurethane resin that produces a liquid membrane for waterproofing, corrosion protection or continuous flooring, without microporosities for the protection of floors and walls or chemical retentions.

NON-FLAMMABLE resin rating: B - S2- d0

Can be applied manually (brush, roller) or by spraying with an HP twin-component airless machine.

POUDREC

Low-density anti-slip filler that can be applied to fresh resin. Grit size 300 to 600μ

Anti-slip

KEMTEX

Reinforcement fabric for the treatment of singular points and cracks.

Reinforcement cloth



TECHNICAL PERFORMANCE CERTIFICATIONS & REPORTS

CERTIFICATIONS & REPORTS			
Tests	Test Conditions	Results	Organism
Adhesion	Dry concrete Dry concrete Dry concrete Wet concrete	4.0 MPa 5.5 MPa 3.5 MPa 2.6 MPa	CSTB Metal Institute King Fahd Institute CSTB
Cracks caused	T= 20°C T= - 5°C T= -10°C T= - 30°C	4.9 mm 2.7 mm 1.5 mm 0.8 mm	VERITAS VERITAS LCPC VTT (Finland)
Substrate Movements	1 mm crack 500 cycles Amplitude +/-1 mm Temperature : -10°C	Waterproof under 100mm of water	CSTB
Tensile Strength	Speed : 1mm/min	18 MPa @23C 32 MPa @-10°C	LCPC
Compressive Strength	ASTM C 109	113 MPa	FUGRO SUHAIMI
SOUPLETHANE Repairability Test		Adhesion >4 MPa	CSTB
Static puncture shear resistance	ETAG TRO07	L3 @23°C L3 @60°C	CSTB
Dynamic Punch Shear Resistance	ETAG TROO6	13 @23°C 13 @60°C	CSTB
Abrasion resistance	EN ISO 5470-1 Meule Taber22 Load 1,000 g	630mg/1 000 rotations	CSTB
Water Absorption	NFT3080 ETAG TR003 DIN 1048	0.0 Waterproof 0.0	LCPC (Morocco) CSTB King Fahd Institute
Hardness Shore A		>95	



Tests	Test Conditions	Results	Organism
Resistance to Artificial Aging Cycles	NF P 84-402	75 cycles of 12 hours No blisters, no cracks, no peeling	VERITAS
Resistance to oxidizing agents	Resistance to 15% perchlorate @100°C	No effect	King Fahd Institute
Diffusion of chloride ions	ASTM 1202	<5 coulombs (10 000 coulombs for concrete)	King Fahd Institute
	Diffusion coefficient measurement	Not Measurable (< 10-14)	LERM
Application on dripping concrete		Adhesion : 3.15 MPa	Internal Testing
Chemical Resistance	pH 1 to 13	No saponification reaction at high pH	Suez/Veolia/ AREVA CSTB
Immersion Adhesion After Aging	Immersion in demineralized water at 75°C for 45 days	Adhesion : Class 1	Metal Institute de SHENYANG
Pressure Reservoir		1 MPa 1.5 MPa	CEBTP LCPC (Morocco)
Shock and impact resistance	NF EN 13813	IR20	CSTB
Puncture Shear Resistance	NF EN 433	Residual 0.05mm	CSTB
Resistance to movement of a 1 mm joint after ageing	ETAG TR 008	No cracks, No delamination Waterproof under 100 mm of water	CSTB
Resistance to cracking	NF EN 1062-7 Method A Annex C.2	Initial: >3mm After ageing cycle at 70°C: >3mm	CERIB



AREAS OF EMPLOYMENT AND TECHNICAL RECOMMENDATIONS

WOODEN BUILDING

- . TERRACE ROOFS
- . WATERPROOFING UNDER GARDEN TERRACE
- . WATERPROOFING OF INTERMEDIATE FLOORS
- . FLOORING
- . BULKHEAD COATING
- . CLADDING COATING
- . WATERPROOFING OF DAMP ROOMS
- . WATERPROOFING UNDER THE HOUSE ABOVE THE CRAWL SPACE





TERRACE ROOFS

Benefits:

- Fire rating: Bfl-S1

- Seal-free liquid sealing

- Bio-based resin: carbon negative

- Protects wood from dry rot

Substrate preparation: direct application to wood without primer

Treatment of singular points (cf. page 23)



Application of SOUPLETHANE 5 resin

- Using a roller or notched comb, apply 2 mm of SOUPLETHANE 5

Characteristics of Polyurea-Urethane Resin			
Chemical nature	2-component polyurea- urethane (aromatic) resin	Mix Ratio	Comp A / Comp B : 3/1 en volume
Composition	Component A – polyol : opaque coloured liquidComponent B – isocyanate : transparent amber liquid	Density @20°C of mixture A+B according to ISO2811	1.3 g/ml
Dry extract	100%	Colour	On request
Compressive Strength	110 MPa	Tensile Strength	18 MPa
Elongation	150%	Fire Rating :	Bfl-S1

Finishes

Optional: Anti-slip by spraying 400 μ or 600 μ POUDREC resin on the resin then a thin layer of ALPIC closure (250 g/m²) for UV-stable finish colour - COOL ROOF effect depending on the colour used



WATERPROOFING UNDER GARDEN TERRACE

Benefits:

- Chemically resistant over a pH range of 1 to 13
- Resistant to roots without protective felt.
- Protects wood from chemical attack from fertilizers.

Substrate preparation: direct application to wood without primer

Treatment of singular points (cf. page 23)



Application of SOUPLETHANE 5 resin

- Cracks of more than 3 mm opening

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Chemical nature	2-component polyurea- urethane (aromatic) resin	Mix Ratio	Comp A / Comp B : 3/1 en volume
Composition	Component A – polyol : opaque coloured liquid Component B – isocyanate : transparent amber liquid	Density @20°C of mixture A+B according to ISO2811	1.3 g/ml
Dry extract	100%	Colour	On request
Compressive Strength	110 MPa	Tensile Strength	18 MPa
Elongation	150%	Waterproofing	Cracks of more than 3 mm opening Root resistance



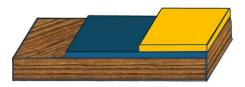
WATERPROOFING OF INTERMEDIATE FLOORS

Benefits:

- Directly accessible
- Provides waterproofing in the event of cracking of the wood (up to 3 mm crack opening)
- Easily repairable
- Protects wood from drv rot

Preparation of the substrate: direct application to the wood (cf. page 23)

Singular Point Treatment



Application of SOUPLETHANE 5 resin

- FLOOR: with a roller or notched comb, 2 mm of SOUPLETHANE 5 3 mm crack spawningµ and sealing with a layer of SOUPLETHANE 5 resin.

Characteristics of Polyurea-Urethane Resin			
Chemical nature	2-component polyurea- urethane (aromatic) resin	Mix Ratio	Comp A / Comp B : 3/1 en volume
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Dry extract	100%	Colour	On request
Compressive Strength	110 MPa	Tensile Strength	18 MPa
Elongation	150%	Waterproofing	Bridging 3 mm cracks



FLOORING

Benefits:

- Strong adhesion to WOOD
- Provides waterproofing in the event of cracking of the wood (up to 3 mm crack opening)
- Odorless
- Protects wood from dry rot

Preparation of the substrate: direct application to the wood (cf. page 23)

Singular Point Treatment



Application of SOUPLETHANE 5 resin

- FLOOR: with a roller or notched comb, 2 mm of SOUPLETHANE 5 Optional anti-slip finish - Projection on liquid film from POUDREC - 600 μ and sealing with a layer of SOUPLETHANE 5 resin.

Aesthetic finish: ALPIC resin - thickness 350g/m²

Quartz color finish with ASPIC CLEAR transparent sealing coat

Characteristics of Polyurea-Urethane Resin			
Chemical nature	2-component polyurea- urethane (aromatic) resin	Mix Ratio	Comp A / Comp B : 3/1 en volume
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Compressive Strength	110 MPa	Tensile Strength	18 MPa
Elongation	150%	Waterproofing	Bridging 3 mm cracks



PARTITION COVERING

Benefits:

- Aesthetic coating
- Easily washable non-porous coating

Preparation of the substrate: direct application to the wood (cf. page 23)

Singular Point Treatment



Application of SOUPLETHANE 5 resin

- Partition: with a roller or notched comb, 2 mm of SOUPLETHANE 5 Possible aesthetic finishes:
 - . Projection of decorative glitter and covering with ASPIC CLEAR transparent film
 - . Quartz color spraying, clipping and coating with ASPIC CLEAR transparent film $$\operatorname{Bfl-S1}$$
 - . Electrostatic projection of textile fibers (SOFTCARPET process) velvet appearance

Characteristics of Polyurea-Urethane Resin			
Chemical nature	2-component polyurea- urethane (aromatic) resin	Mix Ratio	Comp A / Comp B : 3/1 en volume
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Dry extract	100%	Colour	On request
Compressive Strength	110 MPa	Tensile Strength	18 MPa
Elongation	150%	Fire Rating :	Bfl-S1



CLADDING

Benefits:

- Aesthetic coating
- Non-porous coating that is insensitive to moisture
- UV stable color
- Protects wood from dry rot

Preparation of the substrate: direct application to the wood (cf. page 23)

Application of SOUPLETHANE 5 resin

- Epaisseur 800 μ (I kg/m²)



Application of ALPIC resin

- Aesthetic finish: 350 g/m² - UV-stable solvent-free two-component resin

Characteristics of Polyurea-Urethane Resin			
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Dry extract	100%	Colour	On request
Compressive Strength	110 MPa	Tensile Strength	18 MPa
Elongation	150%	Fire Rating :	Bfl-S1



WATERPROOFING OF DAMP ROOMS

Benefits:

- Hot liquid and hydrolysis resistant coating
- Possible application by RH< 95% and -10°C < T°C < 50°C
- Ensures waterproofing in case of cracking of the SUPPORT (up to 3 mm crack opening)
- Protects wood from dry rot

Preparation of the substrate: direct application to wood or Fermacel

Singular Point Treatment

Application of SOUPLETHANE 5 resin



- WALLS: application of SOUPLETHANE 5 resin in a thickness of 1.5 mm

Options:

Quartz color finish - Quartz projection, clipping, application of a transparent film ASPIC CLEAR

ALPIC finish - UV-stable colour

- FLOOR: with a roller or notched comb, 2 mm of SOUPLETHANE 5 Optional non-slip finish:
- Projection on liquid film of POUDREC 600 μ and sealing with a layer of SOUPLETHANE 5 resin
 - Projection by flocking of 1 mm or 2 mm textile fibers

Characteristics of Polyurea-Urethane Resin			
Chemical nature	2-component polyurea- urethane (aromatic) resin	Mix Ratio	Comp A / Comp B : 3/1 en volume
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Dry extract	100%	Colour	On request
Compressive Strength	110 MPa	Tensile Strength	18 MPa
Elongation	150%	Fire Rating :	Bfl-S1



VAPOUR BARRIER WATERPROOFING ON THE UNDERSIDE OF THE HOUSE

Benefits:

- Waterproof and vapour-proof coating
- Wood protection above crawl space
- Prevents the development of mold and fungi.
- Protects wood from dry rot

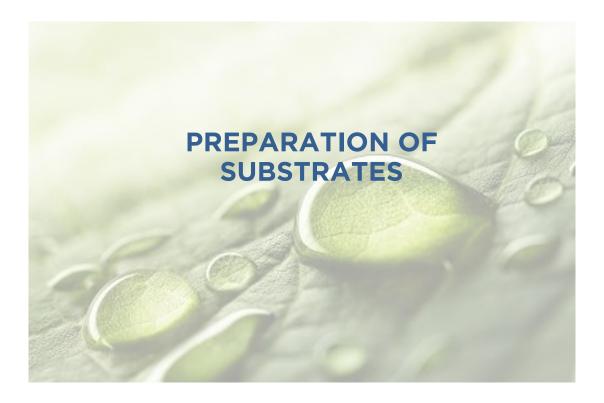
Preparation of the substrate: direct application to the wood (cf. page 23)

Application of SOUPLETHANE 5 resin

- Using a roller or notched comb, apply 1 mm of SOUPLETHANE 5

Characteristics of Polyurea-Urethane Resin			
Chemical nature	2-component polyurea- urethane (aromatic) resin	Mix Ratio	Comp A / Comp B : 3/1 en volume
Composition	Component A – polyol : opaque coloured liquidComponent B – isocyanate : transparent amber liquid	Density @20°C of mixture A+B according to ISO2811	1.3 g/ml
Dry extract	100%	Colour	On request
Compressive Strength	110 MPa	Tensile Strength	18 MPa
Elongation	150%	Fire Rating :	Bfl-S1





The wooden support will be flat and dry.

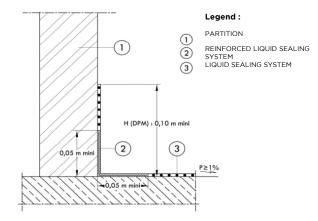
To restore the flatness of the wooden support, the wood will be sanded with a belt sander and dusted.







Upstands

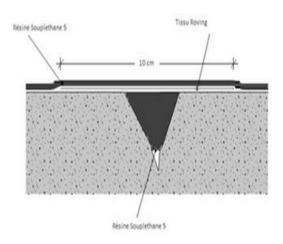


Careful sanding of concrete and dusting with a vacuum cleaner

Note: The minimum height of the stand is 100 mm

- Application of a strip of **KEMTEX** roving fabric (280 gr/m²), impregnated and glued with SOUPLETHANE 5. The resin is overlapping the singular points in accordance with the CSTB Technical Assessment
- Unbubble the **KEMTEX** cloth with a roll of wool before applying the outer layer of **SOUPLETHANE**

Existing cracks (no difference in level)

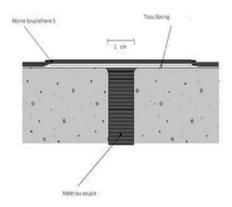


Careful grinding of concrete and dusting with a vacuum cleaner

- In case of microcracks smaller than 0.3 mm, no specific treatment is required due to the bridging capacity of the SOUPLETHANE 5 resin
- In case of cracks between 0.3 and 0.8 mm, open the crack and carefully remove the dust with a vacuum cleaner and then fill the crack with SOUPLETHANE 5 resin. Cover the crack with a 10 cm wide Kemtex glass roving saturated with SOUPLETHANE 5 resin In case of cracks greater than 0.8 mm, fill crack with a flexible PU joint. Cover the crack with a 10 cm wide KEMTEX glass roving saturated with SOUPLETHANE 5 resin.



Splitting joint (no difference in level)



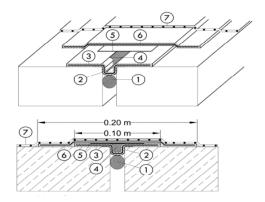
Concrete sanding and careful dusting with a vacuum cleaner

Note: Splitting joints have an opening between 2 and 10 mm

Fill the joint with **SOUPLETHANE PUTTY** (shore A hardness less than 70)

Cover the crack with the **10 cm wide** KEMTEX roving fabric bonded with **SOUPLETHANE-5.**

Expansion joint (no difference in level)



Legend:

- EXPANDED FOAM ROD
- 2 ADHESIVE TAPE USED AS FORMWORK
- 3 REINFORCED LIQUID SEALING SYSTEM
- SOFT FILLING MATERIAL
- possible desoludarisation strip
 - REINFORCED LIQUID SEALING SYSTEM
- 6 LIQUID SEALING SYSTEM

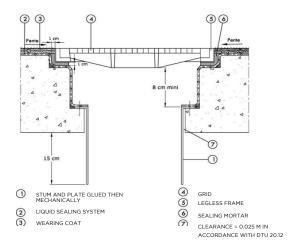
Careful sanding or grinding of concrete and dusting with a vacuum cleaner

Install the expanded foam joint in the joint, then glue a 150 mm wide PVC tape (600% elongation type) on both sides with epoxy glue. Put a layer of epoxy on top of the PVC tape and sprinkle with silica sand of a controlled size (0.4-0.8). Remove excess once cured.

Fill the cavity with **SOUPLETHANE 5 COR PUTTY**. Cover the edges of the PVC tape with the **15 cm wide** KEMTEX ROVING glued with **SOUPLETHANE 5.**

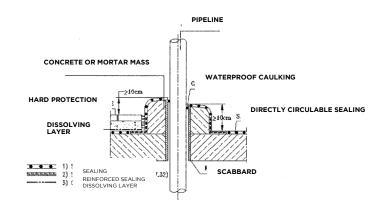


Traps



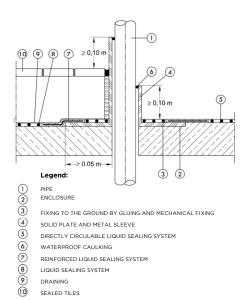
Pipe passages

(on solid with sheath)



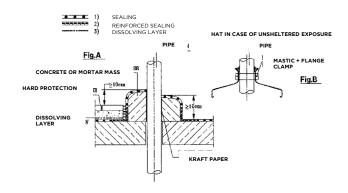
Hose Penetrations

(with Plate and Metal Sleeve)



Hose passages

(on solid without sheath)







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